



न्यूक्लियर पावर कॉर्पोरेशन ऑफ इंडिया लिमिटेड
(भारत सरकार का उद्यम)

Nuclear Power Corporation of India Limited
(A Govt. of India Enterprise)
गुणवत्ता आश्वासन निदेशालय

Directorate of Quality Assurance

नाभिकीय ऊर्जा भवन, अणुशक्तिनगर, मुंबई - 400 094

Nabhikiya Urja Bhavan, Anushakti Nagar, Mumbai – 400 094
(CIN U4010MH1987GOI149458)



राकेश कुमार गुप्ता, Rakesh Kumar Gupta,
अधिशाली निदेशक (गुणवत्ता आश्वासन) Executive
Director(QA)

Phone: 022-25995030/25558487 ;Fax.No.: 022-25565354
Mobile No.:9413346758; e-mail: rk_gupta@npcil.co.in

NPCIL/QAD/ED (QA)/2021/M

December 28, 2021

To,

M/s Venus Wire Industries Pvt. Ltd.
Atkargaon, Takli-Adoshi,
Khopoli - 410 203
Maharashtra India.
02192 – 304800, 263404, 262612, 304850, 268873
e-mail: venuswires@venuswires.com

Kind Attn: Shri Ratnakumar, GM

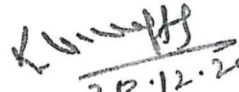
Sub: Renewal for Approval of M/s Venus Wire Industries Pvt. Ltd. for Manufacturing of four brands of welding consumables.

In response to your request for renewal for approval of your company for manufacture of four brands of welding consumables and subsequent review of initial documentation followed by verification of checklist, witnessing of tests, review of test reports and final summary reports as per NPCIL procedure, we enclose herewith a “LETTER OF APPROVAL” of M/s Venus Wire Industries Pvt. Ltd., for the following brands of welding consumables.

Sr.	Brand Name	Classification	Letter of Approval no.
1.	VENUS 308L	ER 308L	NPCIL/QAD/APPR/Welding Consumables/520
2.	VENUS 316L	ER 316L	NPCIL/QAD/APPR/Welding Consumables/521
3.	VENUS 309L	ER 309L	NPCIL/QAD/APPR/Welding Consumables/522
4.	VENUS 347	ER 347	NPCIL/QAD/APPR/Welding Consumables/523

Note: - This letter is issued for approval of M/s Venus Wire Industries Pvt. Ltd. for manufacturing of the welding consumable brands as listed in the above table, as per NPCIL Procedure (No: QAD/Proc./Welding Consumables/002 Rev.2) and SFA 5.9 of ASME Section II Part C- Edition

2019 for Non-Nuclear (Conventional) applications. Batch manufacturing and testing is to be performed in both cases of applications i.e. Nuclear and Non-Nuclear use, for each batch/lot of consumables to be supplied for NPCIL jobs as per referencing ASME code and/or purchase specification. It is to be noted that for Nuclear Jobs, Level of Testing shall be Schedule "K" and Lot Classification shall be Class S2 as defined in SFA 5.01 of ASME Sec IIC. For conventional jobs, lot classification and level testing shall be as used during this approval process.


28.12.2021
(R. K. Gupta)
Executive Director (QA)

Cc:

Shri A.K. Deshmukh, AD (QA), Group-2

Shri Anoop Singh, ACE & Head QA (Section- M-6)



न्यूक्लियर पावर कॉर्पोरेशन ऑफ इंडिया लिमिटेड

(भारत सरकार का उद्यम)

Nuclear Power Corporation of India Limited

(A Govt. of India Enterprise)

गुणवत्ता आश्वासन निदेशालय

Directorate of Quality Assurance

नाभिकीय ऊर्जा भवन, अणुशक्तिनगर, मुंबई - 400 094

Nabhikiya Urja Bhavan, Anushakti Nagar, Mumbai – 400 094

(CIN U4010MH1987GOI149458)



राकेश कुमार गुप्ता, Rakesh Kumar Gupta,
अधिशासी निदेशक (गुणवत्ता आश्वासन) Executive Director(QA)

Phone: 022-25995030/25558487 ;Fax.No.: 022-25565354
Mobile No.:9413346758; e-mail: rk_gupta@npcil.co.in

NPCIL/QAD/APPR/Welding Consumables/ 520

December 28, 2021

LETTER OF APPROVAL

Sub: Renewal for Approval of M/s Venus Wire Industries Pvt. Ltd. for Manufacturing of welding consumable brands

This is to certify that M/s Venus Wire Industries Pvt. Ltd. for manufacturing following brand of welding consumable which has been tested (one of the Lot/Batch of this brand is tested during this approval process) in accordance with the classification SFA 5.9 of ASME Section II Part C-Edition 2019 and confirm that the Lot/Batch of this brand meets the requirements stipulated therein.

Name of Vendor : M/s Venus Wire Industries Pvt. Ltd.
Address : Atkargaon, Takli-Adoshi,
Khopoli - 410 203
Maharashtra, India

Brand name : **Classification**
VENUS 308L ER 308L

This renewal of approval is valid upto **November 2026**. Within the approval period, vendor will be subjected to periodic audit by NPCIL or his authorized personnel. Based on the performance in the audits, renewal of approval will be continued upto the validity period. This renewal of approval will also be reviewed in case any qualification problem is brought to our notice.

It is to be noted that this letter is issued for approval of M/s Venus Wire Industries Pvt. Ltd. for manufacturing of the consumable brand as listed above, as per NPCIL Procedure (No: QAD/Proc./Welding Consumables/002 Rev.2) and SFA 5.9 of ASME Section II Part C- Edition 2019 for Non-Nuclear (Conventional) applications. Batch manufacturing and testing is to be performed in both cases of applications i.e. Nuclear and Non-Nuclear use, for each batch/lot of consumables to be supplied for NPCIL jobs as per referencing ASME code and/or purchase specification. It is to be noted that for Nuclear Jobs, Level of Testing shall be Schedule "K" and Lot Classification shall be Class C3 as defined in SFA 5.01 of ASME Sec IIC. For conventional jobs, lot classification and level of testing shall be as used during this approval process.

R. K. Gupta
28.12.2021

(R. K. Gupta)

Executive Director (QA)

Cc:

Shri A.K. Deshmukh, AD (QA), Group-2

Shri Anoop Singh, ACE & Head QA (Section- M-6)



न्यूक्लियर पावर कॉर्पोरेशन ऑफ इंडिया लिमिटेड

(भारत सरकार का उद्यम)

Nuclear Power Corporation of India Limited

(A Govt. of India Enterprise)

गुणवत्ता आश्वासन निदेशालय

Directorate of Quality Assurance

नाभिकीय ऊर्जा भवन, अणुशक्तिनगर, मुंबई - 400 094

Nabhikiya Urja Bhavan, Anushakti Nagar, Mumbai – 400 094

(CIN U4010MH1987GOI149458)



राकेश कुमार गुप्ता, Rakesh Kumar Gupta,
अधिशासी निदेशक (गुणवत्ता आश्वासन) Executive Director(QA)

Phone: 022-25995030/25558487 ;Fax.No.: 022-25565354
Mobile No.:9413346758; e-mail: rk_gupta@npcil.co.in

NPCIL/QAD/APPR/Welding Consumables/ 521

December 28, 2021

LETTER OF APPROVAL

Sub: Renewal for Approval of M/s Venus Wire Industries Pvt. Ltd. for Manufacturing of welding consumable brands

This is to certify that M/s Venus Wire Industries Pvt. Ltd. for manufacturing following brand of welding consumable which has been tested (one of the Lot/Batch of this brand is tested during this approval process) in accordance with the classification SFA 5.9 of ASME Section II Part C-Edition 2019 and confirm that the Lot/Batch of this brand meets the requirements stipulated therein.

Name of Vendor : M/s Venus Wire Industries Pvt. Ltd.
Address : Atkargaon, Takli-Adoshi,
Khopoli - 410 203
Maharashtra, India

Brand name : **Classification**
VENUS 316L ER 316L

This renewal of approval is valid upto **November 2026**. Within the approval period, vendor will be subjected to periodic audit by NPCIL or his authorized personnel. Based on the performance in the audits, renewal of approval will be continued upto the validity period. This renewal of approval will also be reviewed in case any qualification problem is brought to our notice.

It is to be noted that this letter is issued for approval of M/s Venus Wire Industries Pvt. Ltd. for manufacturing of the consumable brand as listed above, as per NPCIL Procedure (No: QAD/Proc./Welding Consumables/002 Rev.2) and SFA 5.9 of ASME Section II Part C- Edition 2019 for Non-Nuclear (Conventional) applications. Batch manufacturing and testing is to be performed in both cases of applications i.e. Nuclear and Non-Nuclear use, for each batch/lot of consumables to be supplied for NPCIL jobs as per referencing ASME code and/or purchase specification. It is to be noted that for Nuclear Jobs, Level of Testing shall be Schedule "K" and Lot Classification shall be Class C3 as defined in SFA 5.01 of ASME Sec IIC. For conventional jobs, lot classification and level of testing shall be as used during this approval process.


28/12/2021

(R. K. Gupta)

Executive Director (QA)

Cc:

Shri A.K. Deshmukh, AD (QA), Group-2

Shri Anoop Singh, ACE &Head QA (Section- M-6)



न्यूक्लियर पावर कॉर्पोरेशन ऑफ इंडिया लिमिटेड

(भारत सरकार का उद्यम)

Nuclear Power Corporation of India Limited

(A Govt. of India Enterprise)

गुणवत्ता आश्वासन निदेशालय

Directorate of Quality Assurance

नाभिकीय ऊर्जा भवन, अणुशक्तिनगर, मुंबई - 400 094

Nabhikiya Urja Bhavan, Anushakti Nagar, Mumbai – 400 094

(CIN U4010MH1987GOI149458)



न्यूक्लियर पावर कॉर्पोरेशन ऑफ इंडिया लिमिटेड
Nuclear Power Corporation of India Limited

राकेश कुमार गुप्ता, Rakesh Kumar Gupta,
अधिशासी निदेशक (गुणवत्ता आश्वासन) Executive Director(QA)

Phone: 022-25995030/25558487 ;Fax.No.: 022-25565354
Mobile No.:9413346758; e-mail: rk_gupta@npcil.co.in

NPCIL/QAD/APPR/Welding Consumables/ 522

December 28, 2021

LETTER OF APPROVAL

Sub: Renewal for Approval of M/s Venus Wire Industries Pvt. Ltd. for Manufacturing of welding consumable brands

This is to certify that M/s Venus Wire Industries Pvt. Ltd. for manufacturing following brand of welding consumable which has been tested (one of the Lot/Batch of this brand is tested during this approval process) in accordance with the classification SFA 5.9 of ASME Section II Part C-Edition 2019 and confirm that the Lot/Batch of this brand meets the requirements stipulated therein.

Name of Vendor : M/s Venus Wire Industries Pvt. Ltd.

Address : Atkargaon, Takli-Adoshi,
Khopoli - 410 203
Maharashtra, India

Brand name : **Classification**

VENUS 309L ER 309L

This renewal of approval is valid upto **November 2026**. Within the approval period, vendor will be subjected to periodic audit by NPCIL or his authorized personnel. Based on the performance in the audits, renewal of approval will be continued upto the validity period. This renewal of approval will also be reviewed in case any qualification problem is brought to our notice.

It is to be noted that this letter is issued for approval of M/s Venus Wire Industries Pvt. Ltd. for manufacturing of the consumable brand as listed above, as per NPCIL Procedure (No: QAD/Proc./Welding Consumables/002 Rev.2) and SFA 5.9 of ASME Section II Part C- Edition 2019 for Non-Nuclear (Conventional) applications. Batch manufacturing and testing is to be performed in both cases of applications i.e. Nuclear and Non-Nuclear use, for each batch/lot of consumables to be supplied for NPCIL jobs as per referencing ASME code and/or purchase specification. It is to be noted that for Nuclear Jobs, Level of Testing shall be Schedule "K" and Lot Classification shall be Class C3 as defined in SFA 5.01 of ASME Sec IIC. For conventional jobs, lot classification and level of testing shall be as used during this approval process.


28.12.2021

(R. K. Gupta)

Executive Director (QA)

Cc:

Shri A.K. Deshmukh, AD (QA), Group-2

Shri Anoop Singh, ACE & Head QA (Section- M-6)



न्यूक्लियर पावर कॉर्पोरेशन ऑफ इंडिया लिमिटेड

(भारत सरकार का उद्यम)

Nuclear Power Corporation of India Limited

(A Govt. of India Enterprise)

गुणवत्ता आश्वासन निदेशालय

Directorate of Quality Assurance

नाभिकीय ऊर्जा भवन, अणुशक्तिनगर, मुंबई - 400 094

Nabhikiya Urja Bhavan, Anushakti Nagar, Mumbai – 400 094

(CIN U4010MH1987GOI149458)



राकेश कुमार गुप्ता, Rakesh Kumar Gupta,

Phone: 022-25995030/25558487 ;Fax.No.: 022-25565354

अधिशासी निदेशक (गुणवत्ता आश्वासन) Executive Director(QA)

Mobile No.:9413346758; e-mail: rk_gupta@npcil.co.in

NPCIL/QAD/APPR/Welding Consumables/ 523

December 28, 2021

LETTER OF APPROVAL

Sub: Renewal for Approval of M/s Venus Wire Industries Pvt. Ltd. for Manufacturing of welding consumable brands

This is to certify that M/s Venus Wire Industries Pvt. Ltd. for manufacturing following brand of welding consumable which has been tested (one of the Lot/Batch of this brand is tested during this approval process) in accordance with the classification SFA 5.9 of ASME Section II Part C-Edition 2019 and confirm that the Lot/Batch of this brand meets the requirements stipulated therein.

Name of Vendor : M/s Venus Wire Industries Pvt. Ltd.

Address : Atkargaon, Takli-Adoshi,
Khopoli - 410 203
Maharashtra, India

Brand name : **Classification**

VENUS 347

ER 347

This renewal of approval is valid upto **November 2026**. Within the approval period, vendor will be subjected to periodic audit by NPCIL or his authorized personnel. Based on the performance in the audits, renewal of approval will be continued upto the validity period. This renewal of approval will also be reviewed in case any qualification problem is brought to our notice.

It is to be noted that this letter is issued for approval of M/s Venus Wire Industries Pvt. Ltd. for manufacturing of the consumable brand as listed above, as per NPCIL Procedure (No: QAD/Proc./Welding Consumables/002 Rev.2) and SFA 5.9 of ASME Section II Part C- Edition 2019 for Non-Nuclear (Conventional) applications. Batch manufacturing and testing is to be performed in both cases of applications i.e. Nuclear and Non-Nuclear use, for each batch/lot of consumables to be supplied for NPCIL jobs as per referencing ASME code and/or purchase specification. It is to be noted that for Nuclear Jobs, Level of Testing shall be Schedule "K" and Lot Classification shall be Class C3 as defined in SFA 5.01 of ASME Sec IIC. For conventional jobs, lot classification and level of testing shall be as used during this approval process.

R. K. Gupta
28.12.2021

(R. K. Gupta)

Executive Director (QA)

Cc:

Shri A.K. Deshmukh, AD (QA), Group-2

Shri Anoop Singh, ACE &Head QA (Section- M-6)